



CERTIFICATE

A03/Z02

No. A/20-913723

Rev 00

Date

2020-09-30

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INSPECTION CERTIFICATE acc to EN 10204 3.1

A06

PROCESSKONTROLL ITEMS AB
BOX 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP

QA-TUBE

Customer References A07 760059 Customer order 2020-09-29 003-00991 ITEMS	Sandvik References A08 Order No. Subs No. ABSMT Dispatch note 559946 689209 25597/54 ABSMT No. C.Code 300-24306 15
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Material description B01/B04 SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING Metallurgical process C70 Electric furnace	Steel/material Designations B02 Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
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Technical requirements ASTM A-213-19 AW, ASME SA-213-ED-19 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:-2015, NACE MR0103/ISO 17945-1:-2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80	B03
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EXTENT OF DELIVERY							B07-B13
It	Product designation	Heat	Lot	Pieces	Kg	M	
03	THT-3R60-16-1 16.00 X 1.00	048921	96555	25	57.0	150.00	
				Total	25	57.0 150.00	
KEY TO HEAT			KEY TO LOT				
Heat Code	Heat No.			Lot Code	Lot No.		
048921	559354			96555	2014656-11		
TEST RESULTS							
Chemical composition (weight%)							
Heat	C	Si	Mn	P	S	Cr Ni Mo	
048921	0.018	0.420	1.690	0.033	0.009	17.330 13.120 2.630	
N							
048921	0.035						

Quality assurance - Sofia Åkesson / Q-Manager MTC Service / Certificates	A05/Z02
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**Chemical composition, product (weight%)**

Lot	C	Si	Mn	P	S	Cr	Ni	Mo
96555	0.018	0.410	1.730	0.033	0.008	17.330	12.910	2.620
	N							
96555	0.041							

Tensile test at room temperature

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
96555	295	333	565	57	54
	296	333	559	55	51

Hardness test

Lot	Min	Max
	HRB	HRB
96555	74	76

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 EN10305-1 TP 316/TP 316L EN 1.4435 COLD SML NDE 16.00 X 1.00 MM . HT 559354 SZ LOT 2014656-11 MADE BY SANDVIK *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.





No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO C-872/40

